



## 1) REQUIRING OF THE DTP STUDIO TO GRAPHICAL MATERIALS

<b>Software</b>	Adobe Illustrator, Photoshop
<b>Photos</b>	Format PSD on layers
<b>Resolution of photos</b>	Min. 300 dpi
<b>Two versions of project</b>	1) with text exchanged on the curves 2) with editable fonts
<b>Colors</b>	Process and colors declared from Pantone formula guide
Enclosing the demonstrative printout is recommended	

The final acceptance of project is made on the proof (GMG system) prepared by Coffee Service.

## 2) TECHNICAL AND PRODUCTION PARAMETERS

<b>Printing technology</b>	Flexography
<b>Linature</b>	120 lpi
<b>Angles of screen</b>	C-7,5°; M-37,5°; Y-82,5°; K-67,5°
<b>Resolution</b>	2400 dpi
<b>Maximal amount of colours</b>	10
<b>Minimal positive font</b>	3 - 5 points
<b>Minimal negative font</b>	5 - 7 points
<b>Trapping</b>	0,25 - 1,5 dots
<b>Bleed</b>	For determining by the customer
<b>Tolerance of dimensions</b>	+/- 1 mm
<b>The weight of print</b>	max 1000 mm
<b>Printing repeats</b>	from 270 till 540 mm
<b>Minimal reproduction dots on the plate</b>	1%
<b>Minimal reproduction dots in print</b>	9%
<b>Tonal value</b>	9% ~ 100%